Work Ord Tuesday, Septer											Page 1
Item ID: Revision ID: Item Name:	D3501-1 Bushing		A	Accept				S	Setup Star Stop	1 (888) 81	
Start Date: Required Date Reference:	9/7/2010 : 9/13/2010	Start Qty: 60.00 Req'd Qty: 60.00	1881 18 18 18 18 18 18		Cust Ite					(//### //# ## ## ## ## ## ## ## ##
Approvals:	Process Plan	n:	Date: <u>6908</u>	Tooling: SPC (Y/N):		Date:		I	Run Star Sto	* **********	
Sequence ID/ Work Center I	D	Operation Description	P	Set Up/ Run Hours	Tool I	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revi	ision Nbr									
D3501	Rev	A									
Hardinge CNC Lat	he Small		S PER FOLIO FA650] & DW	0.00 0.00 G D3501 ,□FOLIO □2-DEBURR AS REG	•			60	<u> </u>		
110 QC Quality Control		QC2- Inspect parts off m		0.00 0.00				60	S_Q	,	· -

120

QC8- Inspect parts - second check

0.00

Quality Control

Memo

0.0

B.A 10/09/22

60 Ø

W/O:			W	ORK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHA		Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		,						
Part No		PAR #: esolution:						
NCR:			·	ER NON-CONFORM		· · · · · · · · · · · · · · · · · · ·		
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Sect Action Description Chief Eng	ion B Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector

Work Order ID 61837

Tuesday, September 07, 2010 3:18:31 PM



Page 2

Item ID:

D3501-1

Accept



Setup Start

Stop



Revision ID:

Start Date:

Item Name:

Bushing

9/7/2010

Start Oty: 60.00

Req'd Oty: 60.00

Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan: Date:

Memo

Tooling:

Date:

Run Start

Reject

Accept

Qty

Required Date: 9/13/2010

OC:

Date:

SPC (Y/N):

Set Un/

Date:

Tool # Plan

Code

Stop

Sequence ID/ Work Center ID

130

Packaging

Operation Description

Identify as per dwg & Stock Location: 0 6 3

Run Hours

0.00

0.00

Number Stamp Qty

Reject

Insp.

Packaging

140

QC

Quality Control

OC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10 69/27 XJ MF 10-9-24

Dart A	erospace	Ltd
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ospace	Liu							•
		W	ORK ORDER CHANGE	ES				
STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								
:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date: _	
Re	esolution:	Dispositio	n:	QA: N/C C	losed:	 	Date: _	
	\	WORK ORD	ER NON-CONFORMA	NCE (NC	R)			
OTED	Description of NC	Corrective Action			Verifi	cation	Annroval	Approval
SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		& Sect		Chief Eng	QC Inspector
	STEP	:PAR #: Resolution:	STEP PROCEDURE CHA :PAR #:Fault Cate Resolution:Disposition WORK ORD STEP Description of NC Section A Initial	WORK ORDER CHANGE	WORK ORDER CHANGES STEP PROCEDURE CHANGE By : PAR #: Fault Category: NCR: Yes Resolution: Disposition: QA: N/C C WORK ORDER NON-CONFORMANCE (NCI STEP Description of NC	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date :PAR #:Fault Category:NCR: Yes No DQ Resolution:Disposition:QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date Qty :PAR #:Fault Category:NCR: Yes No DQA: Resolution:Disposition:QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC	STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr

Picklist Print

Tuesday, September 07, 2010 3:18:36 PM

Work Order ID: 61837

Parent Item:

D3501-1

Parent Item Name: Bushing



Start Date: 9/7/2010

Required Date: 9/13/2010

Page 1

Start Qty: 60.00

Required Qty: 60.00

Comments:

IPP Rev:A New Issue 06-05-09 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	82.1849	0.0791	4.995789			

303 Round Bar 0.750

Dart A	eros	pace	Ltd
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Dail Ac	ospaci	c Liu							r ,
W/O:			WO	RK ORDER CHANGI	ES				
DATE	STEP	PRO	PROCEDURE CHANGE			Date (Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No DQA:		Date: _	
Resolution:			Disposition	Disposition: QA				_ Date: _	· · · · · · · · · · · · · · · · · · ·
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR	3)		···	
D.475		Description of NC		Corrective Action Section		ion	Approval Appi	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector

DART AEROSPACE LTD	Work Order:	41837
Description: Bushing	Part Number:	D3501-1
Inspection Dwg: D3501 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	Fir	st Article		Prototype
-			1	1

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.850	+/-0.010	.842			Oern	8-112
0.060	+/-0.005	-060				
Ø0.750	+0.008/-0.001	0,748	/			
Ø0.257	+0.005/-0.000	0.258	/	٠		(
Ø0.472	+0.000/-0.002	0.411			Mic	2-12
		;				
	,					
					- 1 - 11	
						440.

Measured by:	SI	Audited by:	& A	Prototype Approval:	N/A
Date:	10/08/22	Date:	10/09/22	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	06.10.27	New Issue	KJ/JLM	
	-		. ()	//

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANG	ES				
DATE	STEP	PRO	CEDURE CHANGE		Ву	Dat	e Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
и									
									·
Part No:		PAR #:	Fault Cate	gory:	NCR: Ye	s No	DQA:	_ Date: _	_
	R	esolution:	Dispositio	n:	_ QA: N/C	Closed:	:	Date: _	
NCR:		V	VORK ORD	ER NON-CONFORMA	NCE (NO	CR)			
DATE	E STEP	Description of NC Section A	Corrective Action Section B			v	erification	Approval	Approval
DAIL			Initial Chief Eng	Action Description Chief Eng	Sig Da		Section C	Chief Eng	QC Inspector
								,	
					į	ļ			

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DESIGN P DRAWN BY			DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
CHECK	ED /	APPROVED M	DRAWING NO.	REV. A		
	#	T	D3501	SHEET 1 OF 1		
DATE			TITLE	SCALE		
06.04.18			BUSHING	1:1		
Α		06.04.18	NEW ISSUE			

SHOP CONY

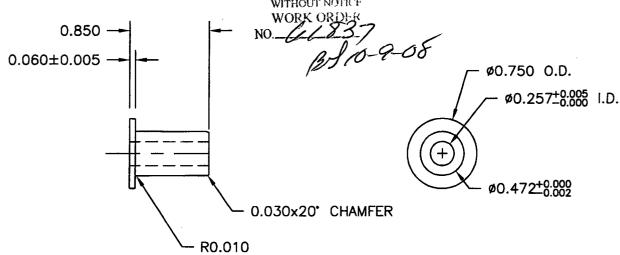
RETURN TO

ENGINFERING

UNCONTROLLED CONTA

SUBJECT TO AMENDMENT

WITHOUT NOTICE



D3501-1 BUSHING

- 1) MATERIAL: AISI 303 SS (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMACHINED SHARP CORNERS 0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES



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Dart Aerospace Ltd

W/O:			WC	RK ORDER CHANGE	S			
DATE	STEP	PROCEDURE CHANGE			Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							1 Tod Wigi	
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:	Date: _	
	R	esolution:	Disposition: QA			A: N/C Closed: Date: _		
NCR:			WORK ORDI	ER NON-CONFORMAN	NCE (NCR	2)		
DATE	E STEP	Description of NC	Corrective Action Section B			Verification		Approval
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C	Approval Chief Eng	QC Inspector
]		
								<u> </u>

NOTE: Date & initial all entries

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